



Scotch-Weld™
Structural Adhesive



3M™ Scotch-Weld™ Low Odour Acrylic Adhesive 8700 Series

Low odour. High strength.

Improved formulation for enhanced workplace safety and productivity.

When performance and workplace safety are required, look to 3M™ Scotch-Weld™ Low Odour Acrylic Adhesive 8700 Series. Formulated to work better, including in cold temperatures, these structural adhesives, with improved GHS classifications*, have a low odour formulation and non-flammable classification to help improve the working environment. They can also help you achieve new design goals around enhanced aesthetics and lightweighting (replace mechanical fasteners).



*Compared to competitive acrylic adhesives.



Non-flammable classification and low odour formulation: to help improve the working environment.



Reliable cold temperature performance: Now rated to -40 °C.



Excellent structural strength, peel and impact resistance:
Components stay bonded even under severe stress.



Bonds a wide variety of substrates: Works with plastics, aluminum, stainless steel and active metals.



No GHS08 Health Hazard classification.

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive 8700 Series

Designed to help you reimagine how you make things, our expanded range of fast and easy-to-use acrylic adhesives will give you freedom to create new designs. They'll also help enhance productivity as you build better assemblies in a low odour environment.

Markets include: Transportation, Rail, Signage & Architectural Panel, Sporting Goods

Applications include: Small joint assembly, mounting & trim attachment, panel-to-frame bonding

Product (Colour)	Key Features	Shelf Life	Size	Stock #
3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8705NS (Black)	5 minute work life; 6 minute time to handling strength	12 months*	45 ml	7100245036
			490 ml	7100245039
			18.9 l pail B	7100245037
			189 l drum B	7100245038
3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8710NS (Black)	10 minute work life; 13 minute time to handling strength	12 months*	45 ml	7100233349
			490 ml	7100233348
			18.9 l pail B	7100234572
			189 l drum B	7100233166
3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8725NS (Black)	23 minute work life; 25 minute time to handling strength	12 months*	45 ml	7100244858
			490 ml	7100244480
			18.9 l pail B	7100244861
			189 l drum B	7100244862
3M™ Scotch-Weld™ Acrylic Adhesive Accel-	Used to mix with 18.9 & 189 liters 8700 Series	24 months*	3.78 l pail A	7100233358
			18.9 l pail A	7100234571

* From date of manufacture in unopened original containers kept at recommended storage conditions.

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